



# DeWalt DW660 Collet Replacement

Use this guide to replace the collet on your DeWalt DW660.

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## INTRODUCTION

The DW660 uses a tool-free bit change mechanism, which involves two grips: one locks the motor shaft in place, while the other allows the user to rotate the collet nut independently of the motor shaft.

## Step 1 — Collet



- Remove the depth guide from the top of the tool.

## Step 2



- Press and hold down lock button #1.

### Step 3



- Press lock button #2 while still holding lock button #1.
- Rotate lock button #2 counterclockwise until you see the collet nut become loose.

### Step 4



- Remove the large collet nut.
- Remove the collet.

To reassemble your device, follow these instructions in reverse order.