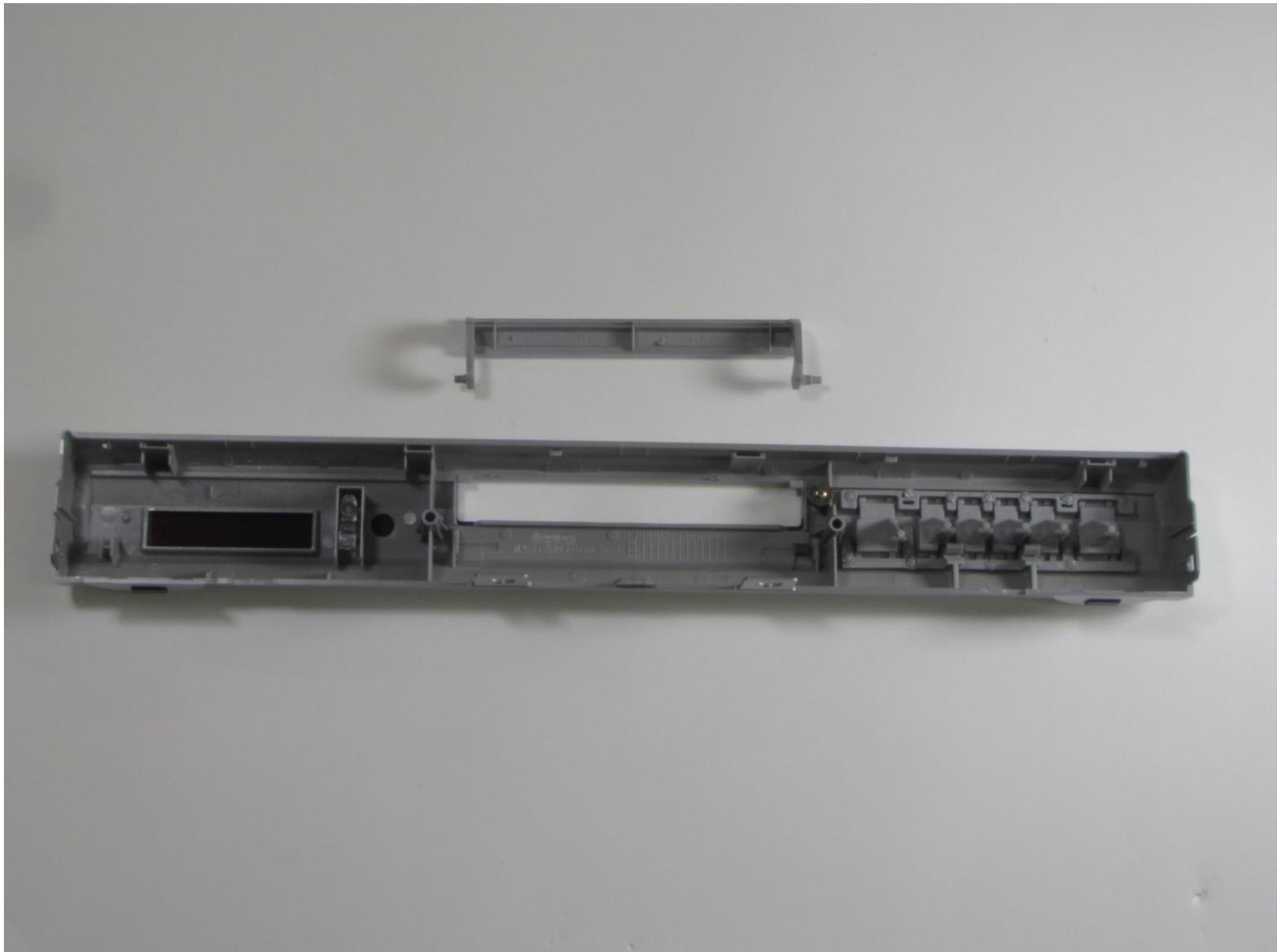




# Toshiba SD-K740 Front Flap Tray Door Replacement

This guide gives instructions on how to remove...

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## INTRODUCTION

This guide gives instructions on how to remove the disc drive front flap of the Toshiba SD-K740 DVD player.

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### TOOLS:

- [Phillips #2 Screwdriver](#) (1)
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## Step 1 — Top Panel



**⚠ Unplug the DVD player before beginning.**

- Remove the three 7.7 mm screws from the back panel using a Phillips #0 screwdriver.

## Step 2



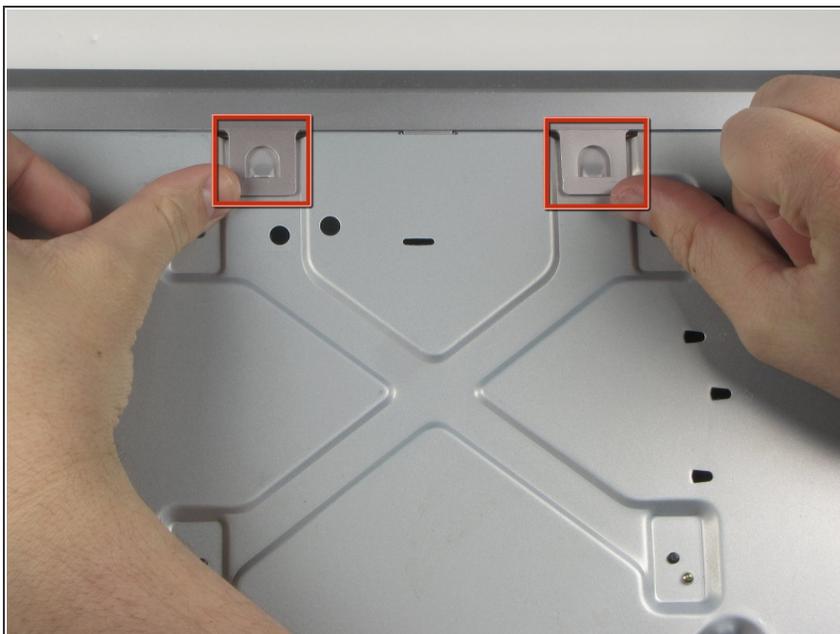
- Turn the DVD player on its side.
- Remove the 7.7 mm screw.
- Flip the DVD player onto its other side.
- Remove the 7.7 mm screw.

### Step 3



- Flip the DVD player over onto its front face.
- Remove the back panel by lifting up and pulling it towards yourself.

### Step 4 — Front Panel



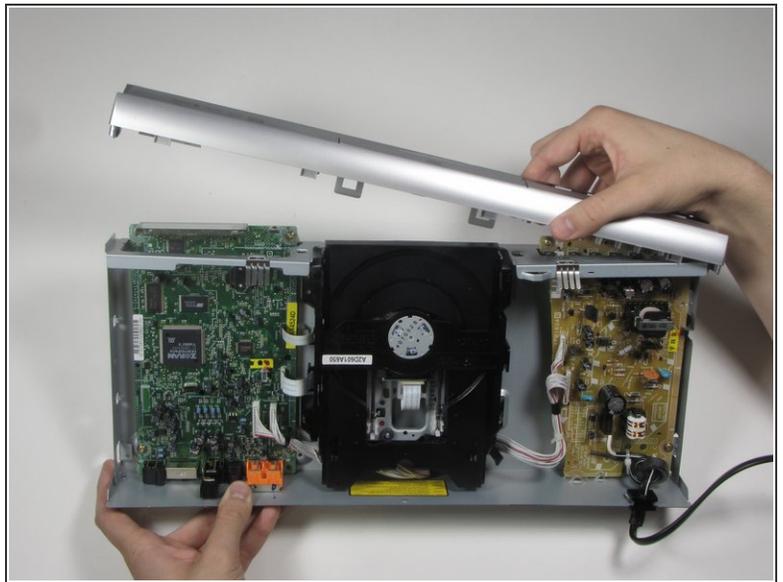
- ⓘ Flip the DVD player so its top is sitting on your working surface.
- Lift and push away the two tabs located in the middle of the player.
- ⚠ The front panel will not detach during this step, so do not force it.

## Step 5



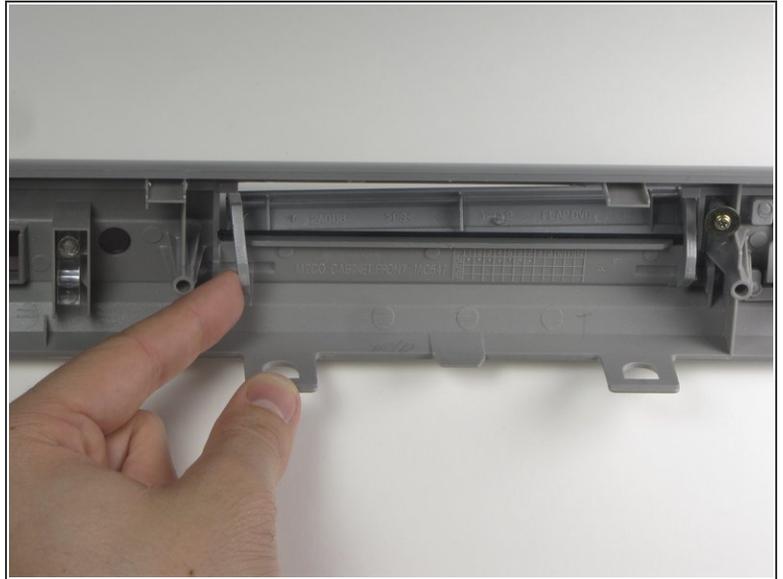
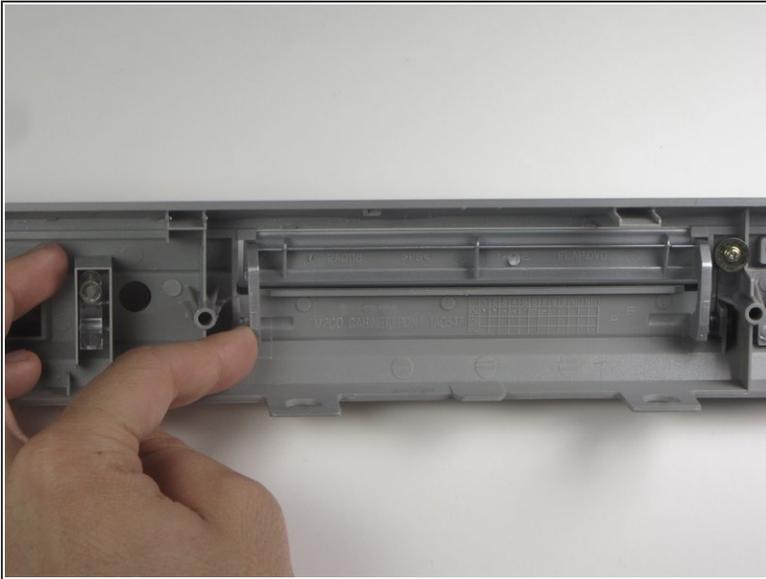
- ⓘ Flip the DVD player on its side.
- Lift and slide forward the single tab on the side.
- ⚠ The front panel will not detach during this step, so do not force it.

## Step 6



- Grasp the front panel and pull forward to your right to remove it.

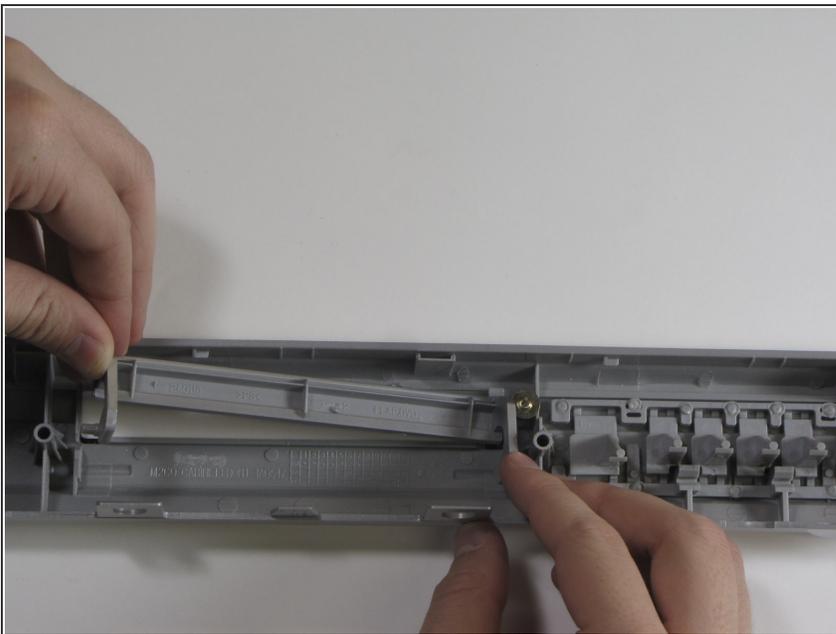
## Step 7 — Front Flap Tray Door



- On back side of front panel very carefully apply pressure to the left hand side of the flap hinge.

**⚠** There is just enough tolerance in the plastic to allow removal, be careful of brittle plastic.

## Step 8

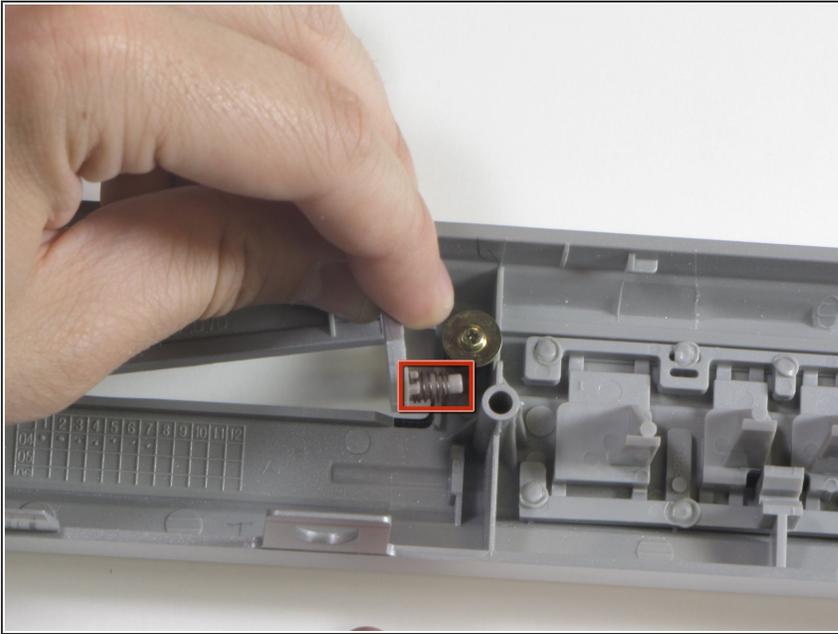


- Once the peg is free from the left restraint, carefully remove the left part of the flap.
- Carefully remove the right peg from the restraint.

**⚠** Do not pull away from the front panel because the spring is still attached.

**⚠** Do not force the plastic.

## Step 9



- Remove the spring from the end of the right peg by pulling the door away from the spring.

**⚠ Do not pull away from the front panel until the spring has been removed from the flap.**

To reassemble your device, follow these instructions in reverse order.