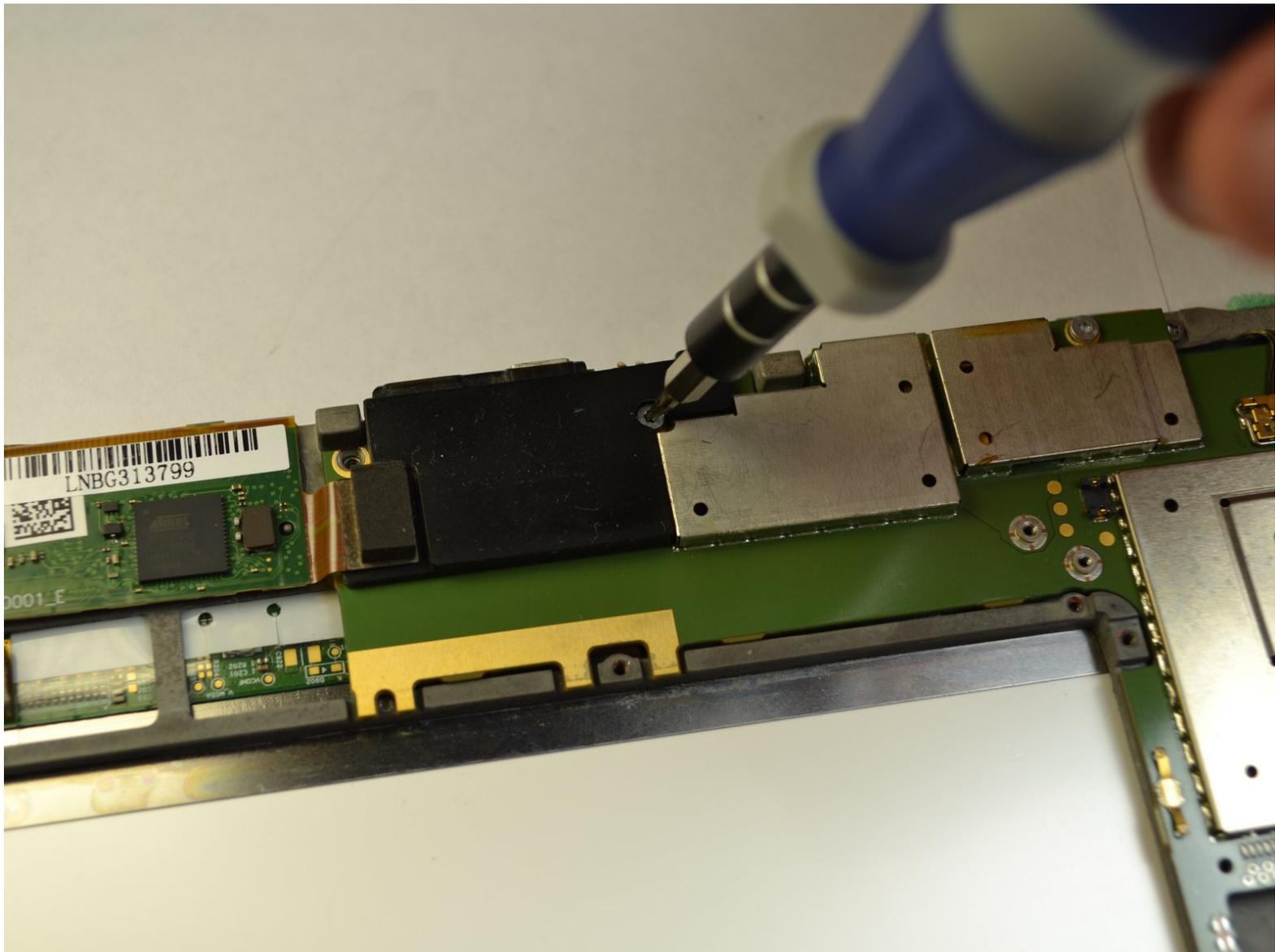




Motorola Xoom Wifi Earphone Port Replacement

This step-by-step replacement guide will help you remove the existing earphone port and, in the process, shows you the steps for putting on a new one.

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INTRODUCTION

As this replacement guide works on an internal component of the Xoom Wifi, completion of prior steps to remove external parts is necessary.



TOOLS:

- [T5 Torx Screwdriver](#) (1)



PARTS:

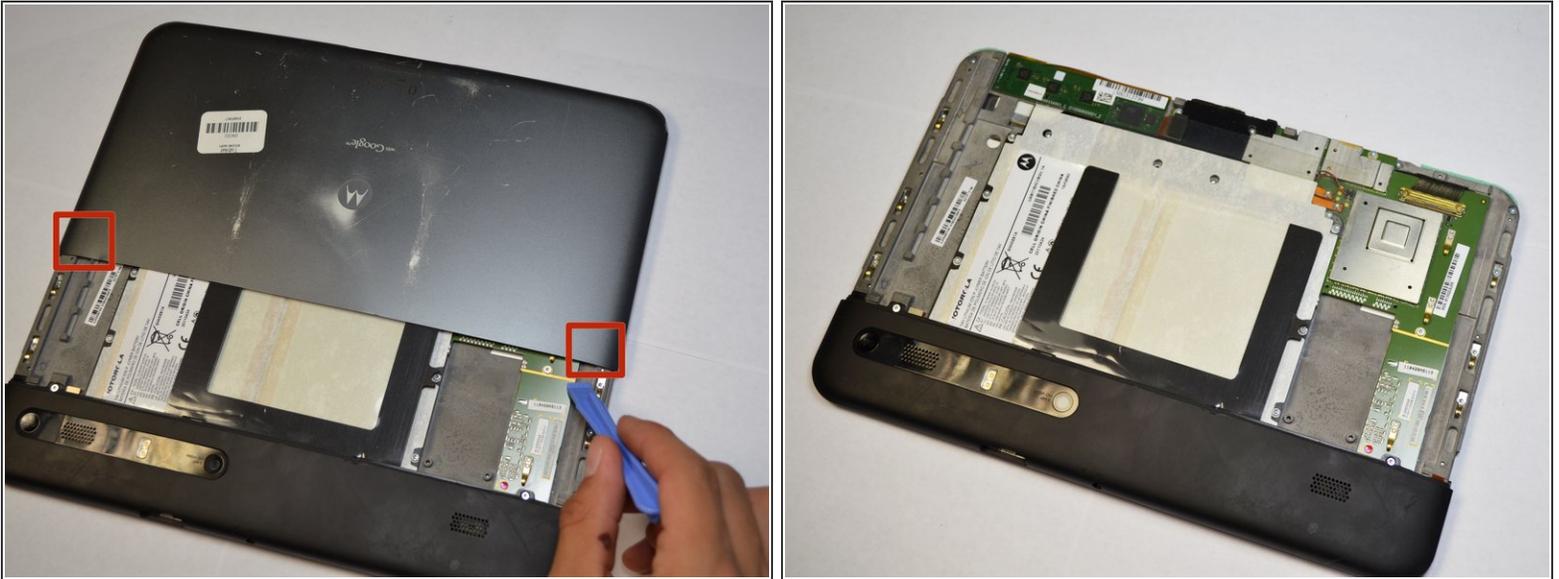
- [Motorola Xoom ear phone port](#) (1)

Step 1 — Back Cover Disassembly



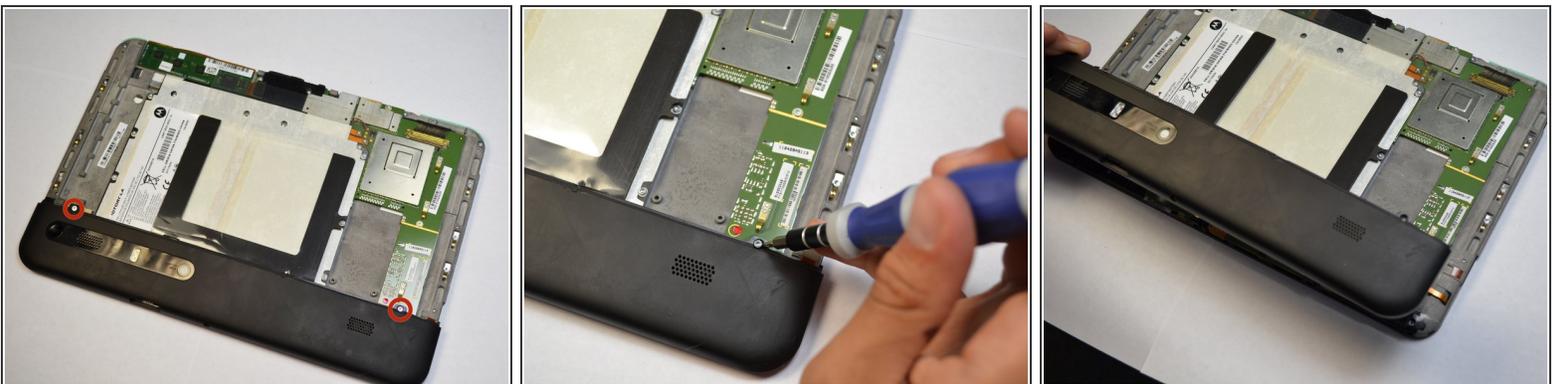
- There are two 6.6 mm screws that hold ports into place as well as the back panel. Remove these with a T5 Torx screwdriver.

Step 2



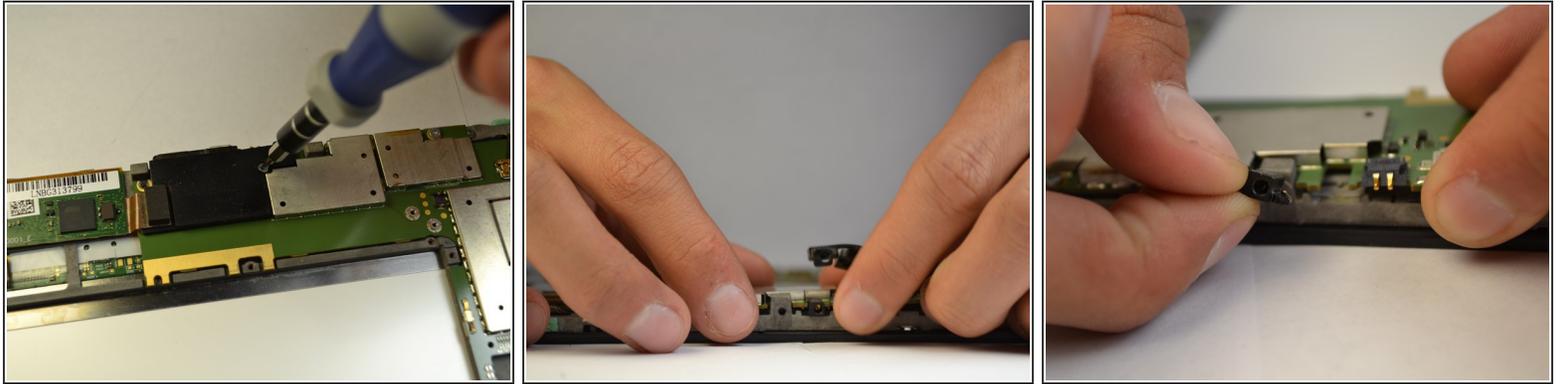
- Apply light pressure with hand and slide the back plate till it stops in this position.
- There is a flex clip on both sides that need to be pushed down in order for the plate to slide off completely. Use a plastic opening tool to release the flex clips. They are located under the back cover near the sides.
- As soon as the clips are released the back should slide off.

Step 3



- Remove last two 4.2 mm screws from the remaining back piece with a T5 Torx screwdriver.
- Once both screws are taken out, lift the rest of the backing out of the way.

Step 4 — Earphone Port



- Remove one screw with a T-5 bit.
- Lift the black casing off of the ports.
- Remove earphone port from the motherboard.

To reassemble your device, follow these instructions in reverse order.