

1999-2005 Pontiac Grand Am Passenger side window regulator (power windows) Replacement

removing/replacing window regulator/motor and all rails

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• Phillips #2 Screwdriver (1)



PARTS:

- GM Body Clips (1)
- window regulator (1)

Step 1 — Passenger side window regulator (power windows)







- First locate the 4 screws to remove the door panel. See pic1
- 2 screws are visible.
- The other 2 screws are behind items.
- Location of the screws.
 - First screw is under the door lock/window controls. See pic 2.
 - Next screw located lower right of panel behind reflector. See pic 3
 - (i) To remove the door/window controls pry on one end of the controls and lift up. See pic 2.
 - (i) To remove the reflector pry one side and remove from the panel. See pic 3.

Step 2 — Removing panel from door.

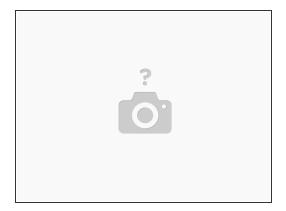






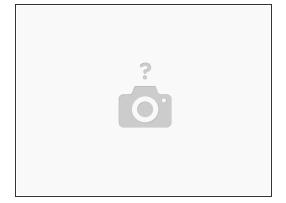
- ⚠ Before removing panel, remove small tweeter speaker from top of door panel.. Clipped in just pull the top. Pic 1
 - After removing screws, Pull on the panel around the outside to release the pop-in clips.
 - Then remove the panel from the door by lifting up and backward on the panel. Pic 2
 Be mindful of the rail on top of the panel that may or may not fall off the panel.
 - Also make sure you remove any wires that is connected to the door panel. Lock controls, tweeter speaker wires.

Step 3



- On the bottom of the glass inside the door there are two bolts that hold the window to the plastic track on the regulator.
- Before you remove the second screw hold the window to prevent breakage of the window.
- While holding the window remove the second screw and lift out the window from the door.
- Locate and loosen the 4 bolts holding the regulator. See pic 1.
- Then remove the window regulator motor and all of the track from the door...

Step 4



• Then replace the regulator and reverse the procedure to install the regulator back in the door.

To reassemble your device, follow these instructions in reverse order.