



Motorola Moto E4 Plus Plastic Midframe Replacement

Prerequisite Only. Removes the plastic midframe for the Moto E4 Plus.

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INTRODUCTION

This is a prerequisite guide! This guide is part of an another procedure and is not meant to be used alone.



TOOLS:

- [Spudger](#) (1)
 - [T3 Torx Screwdriver](#) (1)
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Step 1 — Remove the back cover



 Power off your phone before beginning disassembly.

- Insert the edge of the spudger into the notch on the bottom right corner of the phone.
- Twist the spudger to start releasing the back cover from the phone.
- Slide the spudger along the bottom edge to separate the back cover from the phone.

Step 2



- Lift the phone unit out of the back cover.


Step 3 — Remove the midframe screws



- Remove the nineteen 3.2 mm long T3 screws securing the plastic midframe.

Step 4 — Release the midframe clips



 The plastic midframe is still held in place with clips.

- Insert the flat end of a spudger into the midframe seam at the bottom left corner of the phone (near the microphone hole).
- Twist the spudger to release the plastic clip.
- Repeat the process for the clip near the top right corner of the phone.

Step 5 — Remove the midframe



- Lift the bottom edge of the plastic midframe upwards until the clips along the top edge release.
 - Remove the plastic midframe.
- ✦ To reattach the plastic midframe, line up the midframe to the phone and squeeze along the edges to engage the clips.

To reassemble your device, follow these instructions in reverse order.