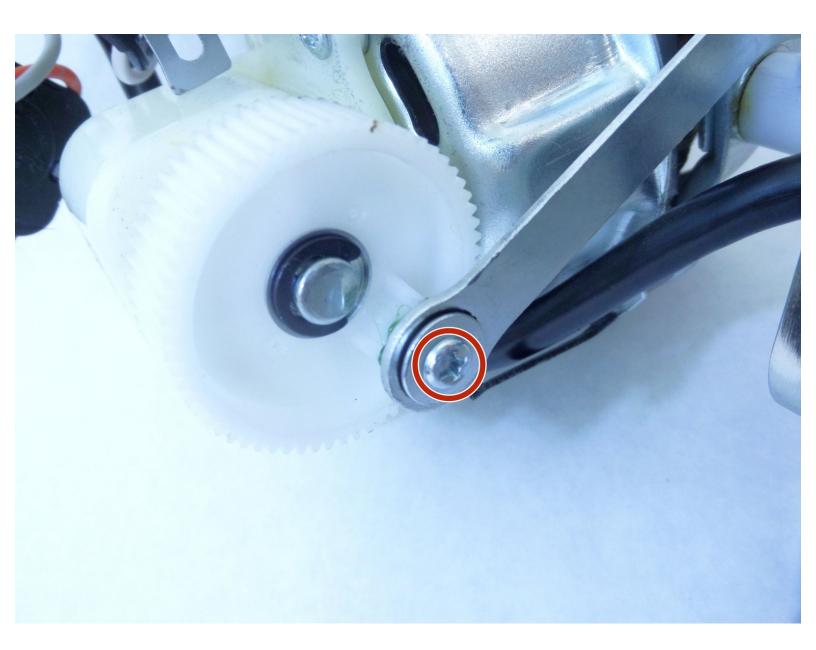


# Insignia NS-F12R6-SS Oscillation Arm Replacement

This guide will show you how to replace the oscillation arm on your Insignia NS-F12R6-SS fan.

Written By: Hank



#### **INTRODUCTION**

The oscillation arm controls the back and forth motion of the fan. A broken or compromised oscillation arm will inhibit the fan oscillation function.



# **TOOLS:**

- Phillips #3 Screwdriver (1)
- 7/16 Crescent Wrench (1)

# Step 1 — Front Cage



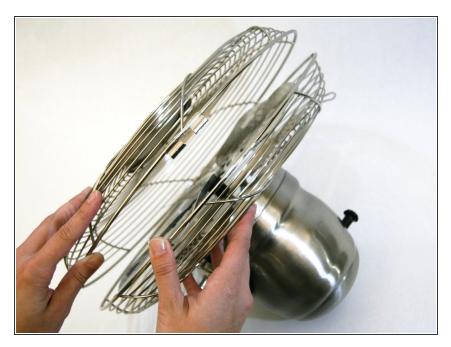


- Unplug your fan.
- Remove the 20 mm bolt that fastens the fan ring located at the bottom of the fan cage with a Phillips #3 screwdriver.

# Step 2



 Remove the ring that runs around the edge of the fan cage.



Remove the front of the fan cage.

## Step 4 — Fan Blade



 Remove the 8 mm bolt fastening the fan blades to the rotor with a Phillip #3 screwdriver.



- Take caution when removing the fan blades. They can be sharp!
- Slide the fan blade off the end of the rotor.

### Step 6 — Back Cage

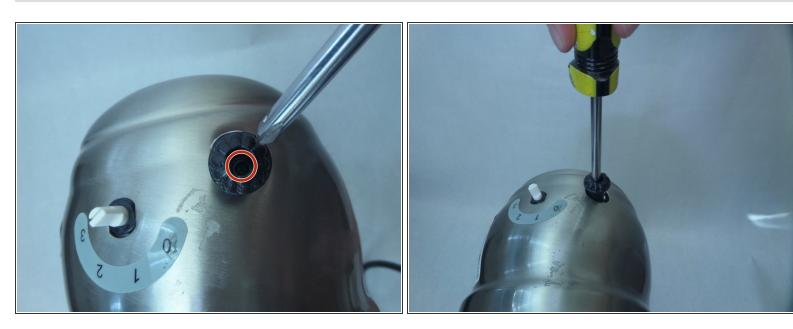


 Unscrew the four 8 mm bolts that fasten the back of the fan cage back to the motor housing with a Phillips #3 screwdriver.

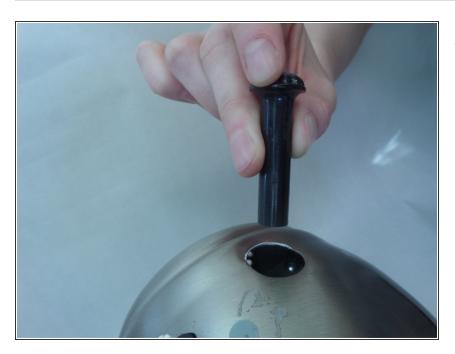


Pull the back cage off.

## Step 8 — Oscillation Button



• Unscrew the 10 mm screw in the center hole of the oscillation knob with a Phillips #3 screwdriver.



Remove the oscillation knob.

## **Step 10 — Motor Housing**



 Use your fingers to gently pull the power knob directly away from the motor housing.



 Unscrew the flat 17 mm nut fastened at the bottom of the power knob with a small crescent wrench.

## Step 12





 Remove the four 6 mm bolts and small washers that secure the front face of the motor housing with a Phillips #3 screwdriver and remove the washers.



 Pull the front face of the motor housing off toward the front of the rotor.

# Step 14



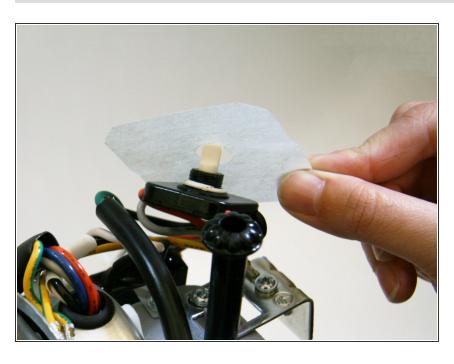


• Remove the 10 mm triangular-headed bolt with a Phillips #3 screwdriver.



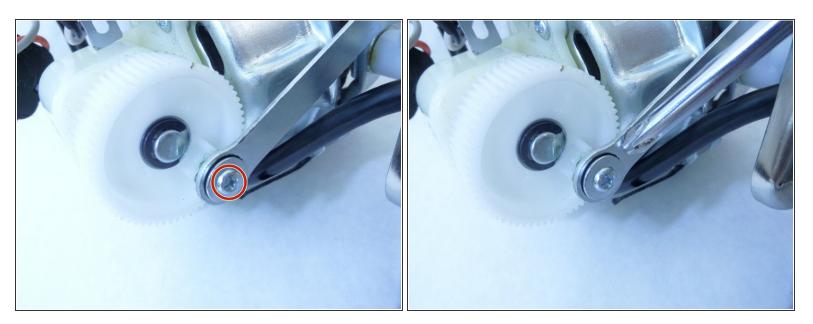
 Slide the back end of the motor housing away from the front of the rotor.

# Step 16



 Remove the small piece of paper hanging on the power button.

#### Step 17 — Oscillation Arm



 Using a Phillips #3 screwdriver, unscrew the the 16 mm long screw fastening the oscillation arm to the lower oscillation gear screw.

# Step 18



 Using a Phillips #3 screwdriver, unscrew and remove the 4 mm long bolt on the front face of the base that fastens the motor assembly to the base bolt.



 Remove the fan motor assembly from the base.

# Step 20



• Using a Phillips #3 screwdriver, unscrew the 15 mm long bolt fastening the oscillation arm to the fan base bolt.



Remove the oscillation arm.

To reassemble your device, follow these instructions in reverse order.